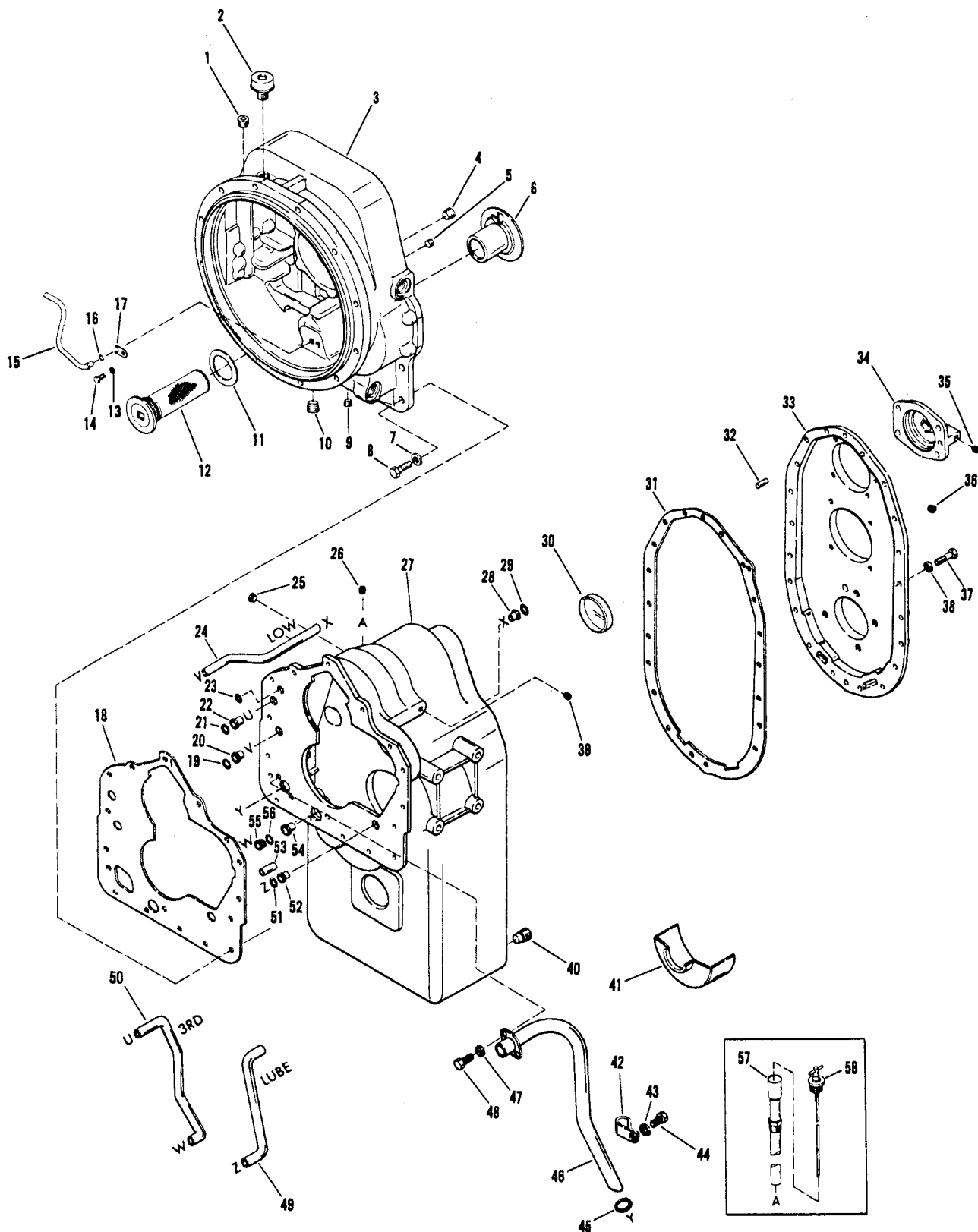


SEPT 1, 1987
TRANSMISSION PARTS BOOK

NOTE:

ADDED FRONT
& REAR OUTPUT
FLANGE PART
NUMBERS TO
SHEET NUMBER
14



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-04	PIPE PLUG	1
2	7-126-05	BREATHER / AIR	1
3	7-126-06	HOUSING ASSEMBLY / CONVERTER	1
4	7-126-07	PIPE PLUG	1
5	7-126-08	PIPE PLUG	1
6	7-126-09	SLEEVE / CONVERTER HOUSING	1
7	7-126-10	LOCKWASHER	20
8	7-126-11	SCREW	12
9	7-126-08	PIPE PLUG	1
10	7-126-07	PIPE PLUG	1
11	7-126-12	GASKET	1
12	7-126-13	SCREW ASSEMBLY	1
13	7-126-14	LOCKWASHER	2
14	7-126-15	SCREW	1
15	7-126-16	TUBE / LUBE BY-PASS	1
16	7-126-17	O-RING	1
17	7-126-18	TUBE CLIP	1
18	7-126-19	GASKET	1
19	7-126-20	O-RING	1
20	7-126-21	TUBE SLEEVE	1
21	7-126-20	O-RING	1
22	7-126-21	TUBE SLEEVE	1
23	7-126-22	O-RING	1
24	7-126-23	TUBE	1
25	7-126-04	PIPE PLUG	1
26		SEE ITEMS 57 & 58	
27	7-126-24	CASE ASSEMBLY	1
28	7-126-21	TUBE SLEEVE	1
29	7-126-20	O-RING	1
30	7-126-25	PLUG / BORE	1
31	7-126-26	GASKET	1
32	7-126-27	PIN / BOWEL	2
33	7-126-28	REAR COVER & PLUG ASSEMBLY	1
34	7-126-29	CAP ASSEMBLY	1
35	7-126-30	PLUG	1
36	7-126-08	PIPE PLUG	1
37	7-126-31	CAPSCREW	20
38	7-126-10	LOCKWASHER	20
39	7-126-32	PLUG	1
40	7-126-33	MAGNETIC DRAIN PLUG	2
41	7-126-34	OIL BAFFLE	1
42	7-126-35	CLIP	1
43	7-126-10	LOCKWASHER	1
44	7-126-36	CAPSCREW	1
45	7-126-37	O-RING	1
46	7-126-38	SUCTION TUBE ASSEMBLY	1
47	7-126-14	LOCKWASHER	2
48	7-126-15	SCREW	2
49	7-126-39	CLUTCH LUBE TUBE	1
50	7-126-40	3th SPEED TUBE	1
51	7-126-20	O-RING	1
52	7-126-21	TUBE SLEEVE	1
53	7-126-27	PIN / BOWEL	1
54	7-126-41	TUBE SLEEVE	1

DRAWING
NUMBER

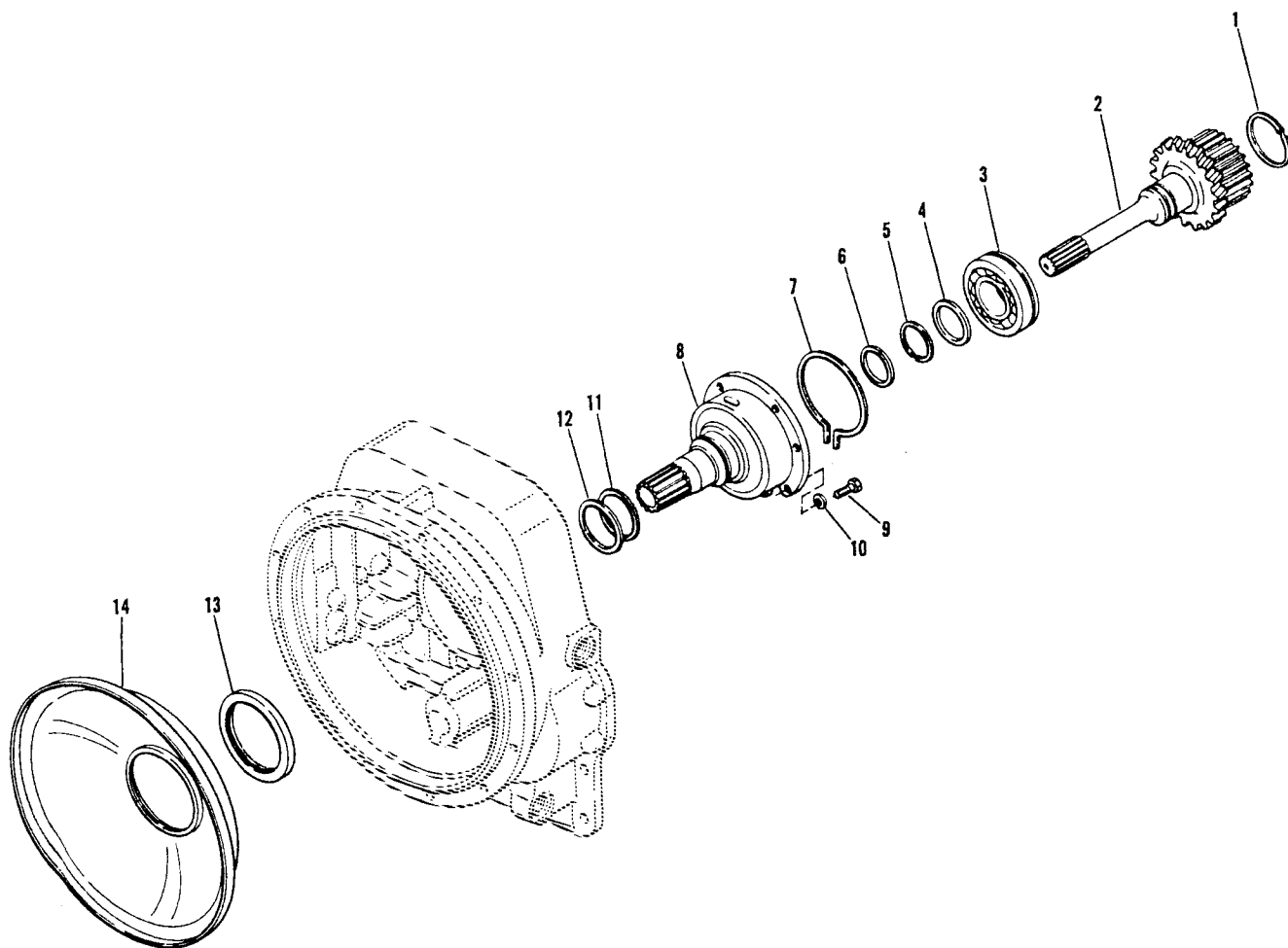
P1-1042

CONVERTER HOUSING, CASE & COVER

SHEET
NUMBER

2

ITEM	NUMBER	DESCRIPTION	REQD
55	7-126-42	3/4" SPEED PRESSURE PLUG	1
56	7-126-37	O-RING	1
57	7-126-43	DIPSTICK TUBE ASSEMBLY	1
58	7-126-44	DIPSTICK	1



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-45	RETAINING RING	1
2	7-126-46	TURBINE SHAFT * RET. RING ASSY	1
3	7-126-47	BEARING	1
4	7-126-48	WASHER	1
5	7-126-49	RING	1
6	7-126-50	PISTON RING	1
7	7-126-51	SNAP RING	1
8	7-126-52	STATOR SUPPORT	1
9	7-126-53	CAPSCREW	6
10	7-126-54	LOCKWASHER	6
11	7-126-55	EXPANDER SPRING	1
12	7-126-56	PISTON RING	1
13	7-126-57	OIL SEAL	1
14	7-126-58	OIL BAFFLE ASSEMBLY	1

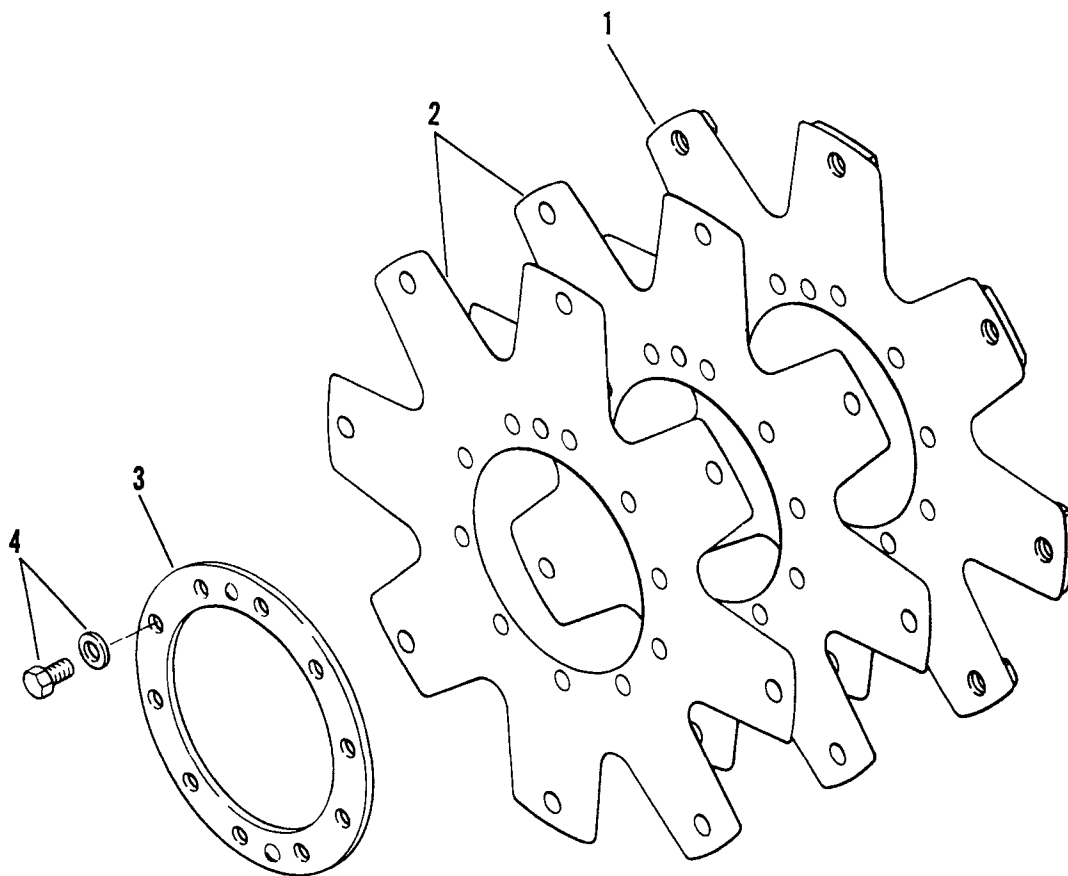
DRAWING
NUMBER

P1-1047

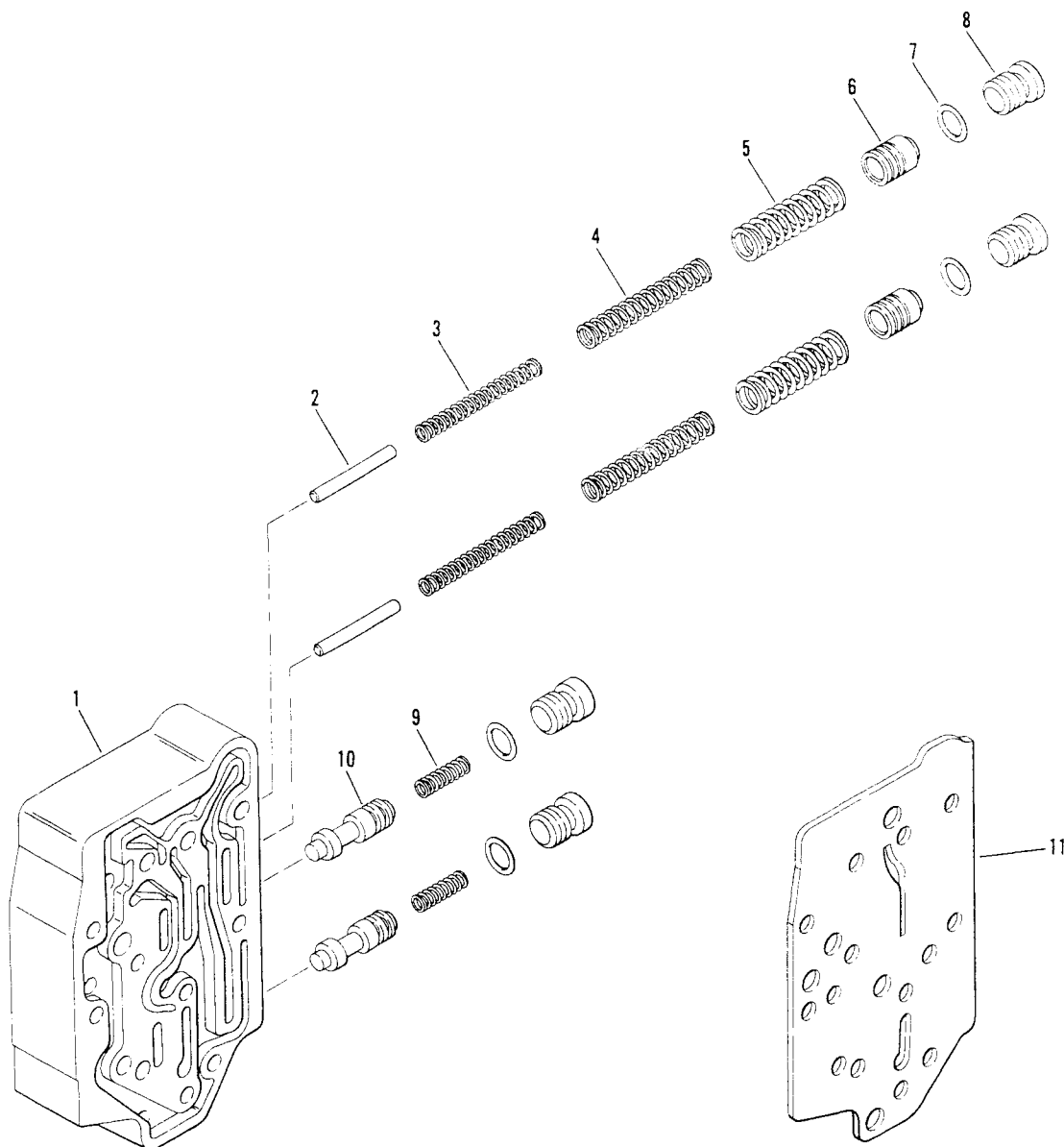
TURBINE SHAFT & STATOR SUPPORT

SHEET
NUMBER

4



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-59	DRIVE PLATE ASSEMBLY	1
2		DRIVEPLATE / INCLUDED ITEM 1	
3	7-126-60	RING	1
4	7-126-61	LOCKWASHER	10



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-62	MODULATOR VALVE ASSEMBLY	1
2	7-126-63	PIN / ACCUMULATOR	2
3	7-126-64	SPRING / ACCUMULATOR / INNER	2
4	7-126-65	SPRING / ACCUMULATOR / OUTER	2
5	7-126-66	SPRING / ACCUMULATOR / OUTER	2
6		ACCUMULATOR VALVE W/ ITEM 1	
7	7-126-67	O-RING	4
8	7-126-68	STOP PLUG	4
9	7-126-69	SPRING	2
10		REGULATOR SPOOL W/ ITEM 1	
11	7-126-70	GASKET	1

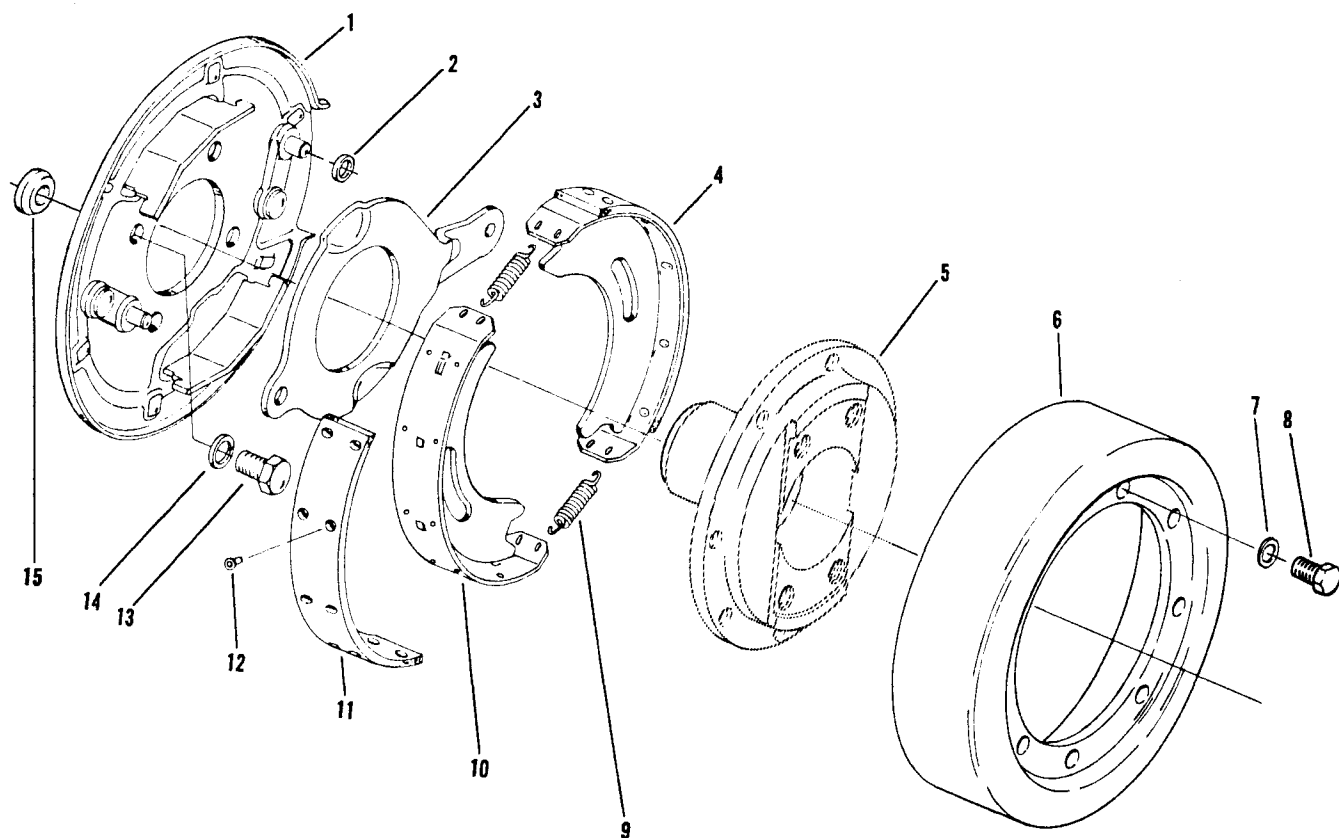
DRAWING
NUMBER

7-1-1045

MODULATOR VALVE ASSEMBLY

SHEET
NUMBER

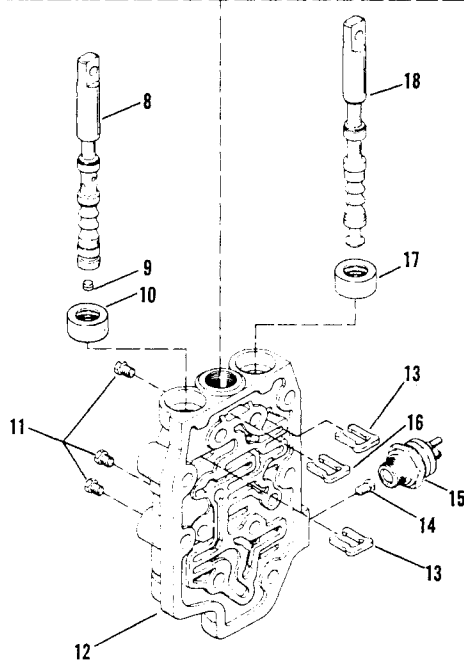
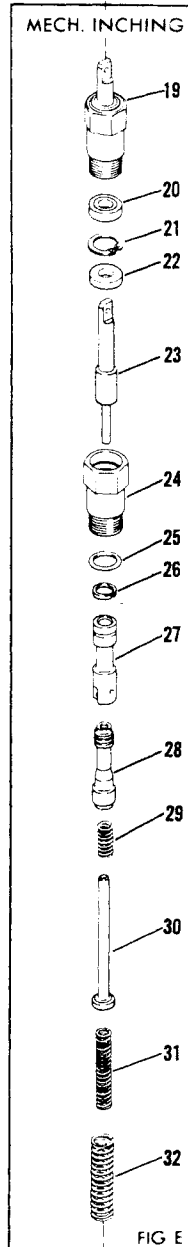
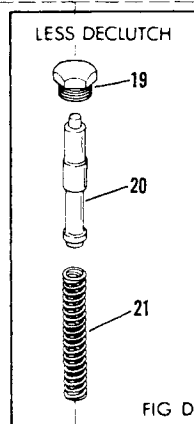
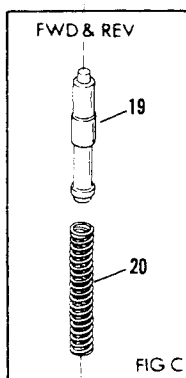
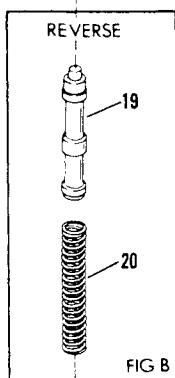
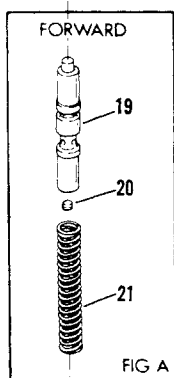
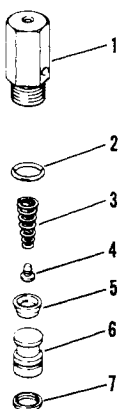
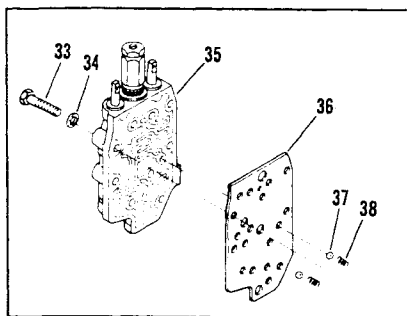
6



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-72	BACKING PLATE ASSEMBLY	1
2	7-126-73	ROLLER	1
3	7-126-74	ACTUATING LEVER	1
4	7-126-75	SHOE & LINING	1
5		BRAKE FLANGE	1
6	7-126-76	DRUM	1
7	7-126-84	LOCKWASHER	6
8	7-126-77	CAPSCREW	6
9	7-126-78	SPRING	2
10		BRAKE SHOE	1
11	7-126-79	LINER & RIVET KIT	1
12	7-126-80	RIVET	20
13	7-126-81	CAPSCREW	4
14	7-126-82	LOCKWASHER	4

NOTES

[illegible]



HYDRAULIC DECLUTCH



SHEET
NUMBER

HYDRAULIC CONTROL VALVE ASSY

DRAWING
NUMBER

P1-1047

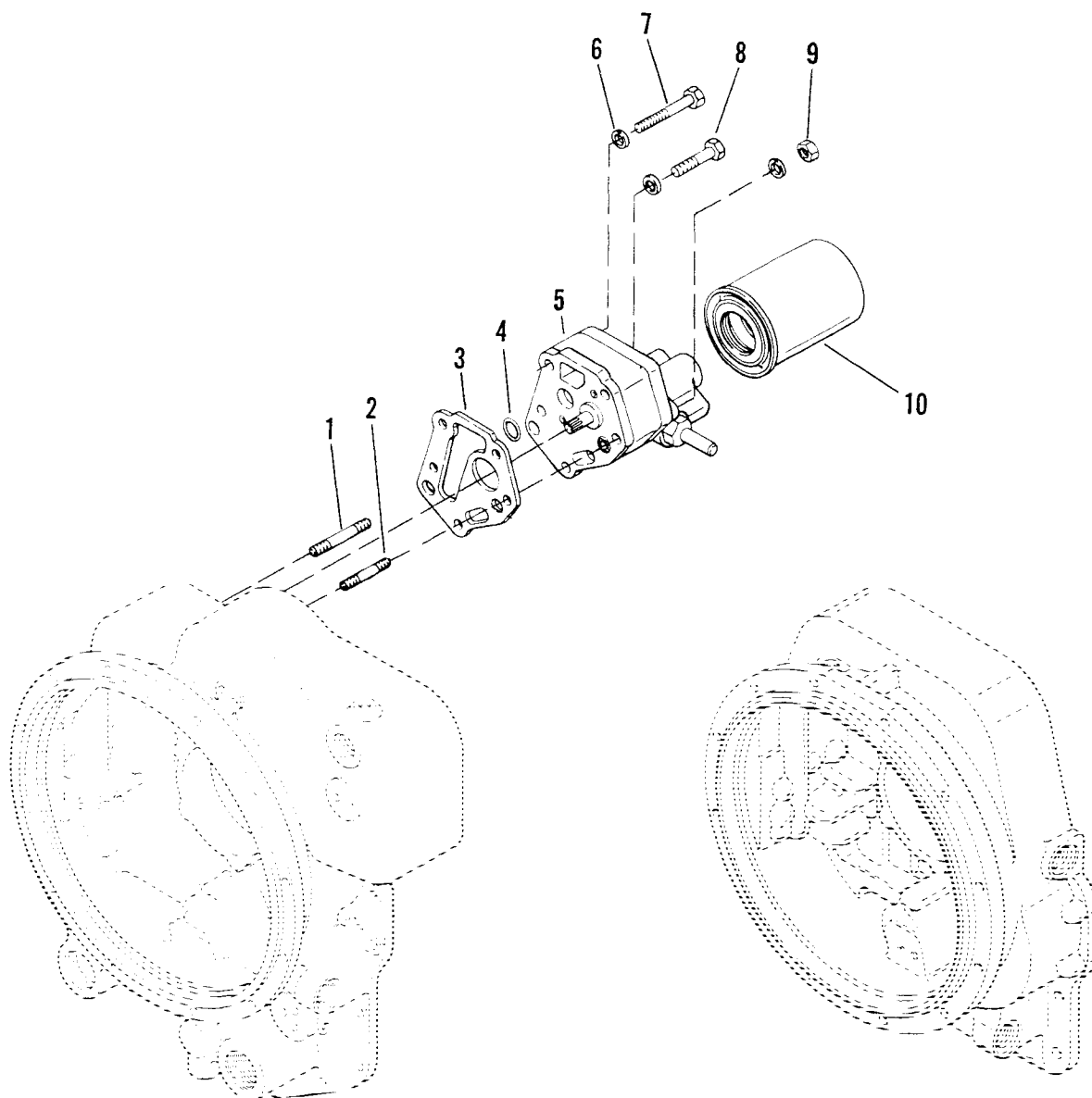
ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-83	HYDRAULIC ACTUATOR	1
2	7-126-84	O-RING	1
3	7-126-85	SPRING	1
4		SPRING RETAINER PIN with ITEM 3	
5	7-126-86	PISTON SEAL	1
6	7-126-87	PISTON	1
7	7-126-88	RING ASSEMBLY	1
8	7-126-89	SPOOL & PLUG ASSEMBLY	1
9	7-126-90	PLUG	1
10	7-126-91	SEAL	1
11	7-126-92	PLUG	3
12	7-126-93	CONTROL VALVE HOUSING ASSY	1
13	7-126-94	SPOOL STOP	2
14	7-126-95	PIN	1
15	7-126-96	NEUTRAL SWITCH	1
16	7-126-94	SPOOL STOP	1
17	7-126-91	SEAL	1
18	7-126-97	FOR-REV VALVE SPOOL	1
19	7-126-98	VALVE SPOOL	1
20	7-126-99	SPRING	1
21		NOT USED ON THIS MODEL	
22		NOT USED ON THIS MODEL	
23		NOT USED ON THIS MODEL	
24		NOT USED ON THIS MODEL	
25		NOT USED ON THIS MODEL	
26		NOT USED ON THIS MODEL	
27		NOT USED ON THIS MODEL	
28		NOT USED ON THIS MODEL	
29		NOT USED ON THIS MODEL	
30		NOT USED ON THIS MODEL	
31		NOT USED ON THIS MODEL	
32		NOT USED ON THIS MODEL	
33	7-126-100	CAPSCREW	9
34	7-126-54	LOCKWASHER	9
35	7-126-101	CONTROL VALVE ASSEMBLY	1
36	7-126-102	GASKET	1
37	7-126-103	BALL / DETENT	2
38	7-125-104	SPRING / DETENT	2

DRAWING
NUMBER

81-1047

HYDRAULIC CONTROL VALVE ASSY

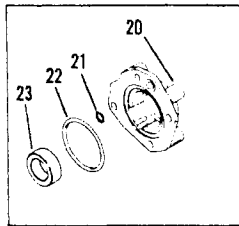
SHEET
NUMBER 10



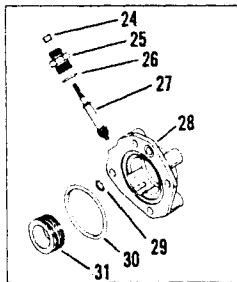
ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-105	STUD / PUMP MOUNT	1
2	7-126-106	STUD / PUMP MOUNT	1
3	7-126-107	PUMP ASSEMBLY	1
4	7-126-22	O-RING	1
5	7-126-108	CHARGING PUMP ASSEMBLY	1
6	7-126-10	LOCKWASHER	5
7	7-126-109	CAPSCREW	1
8	7-126-110	CAPSCREW	2
9	7-126-111	NUT	2
10	7-126-112	FILTER	1

NOTES

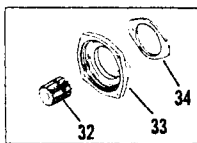
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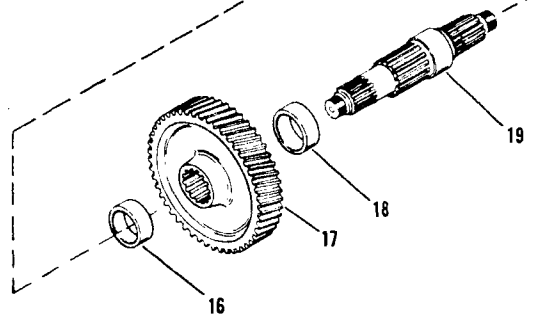
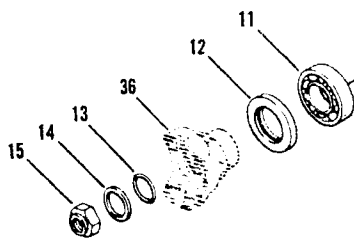
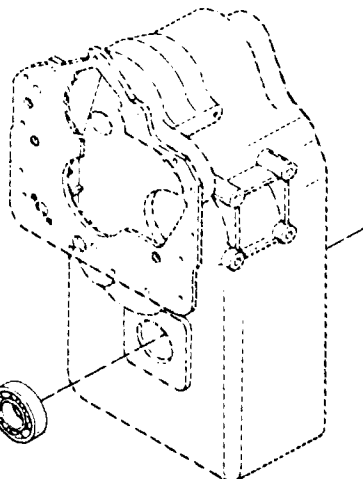
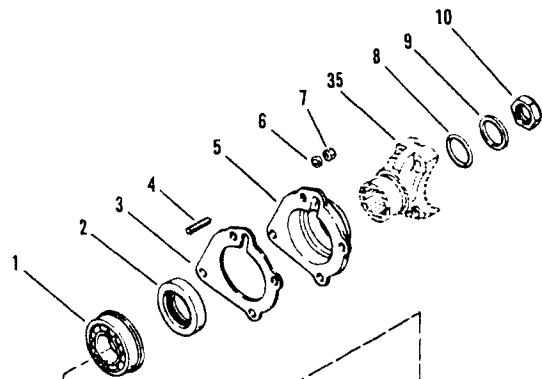
PARKING BRAKE
LESS SPEEDO GEAR



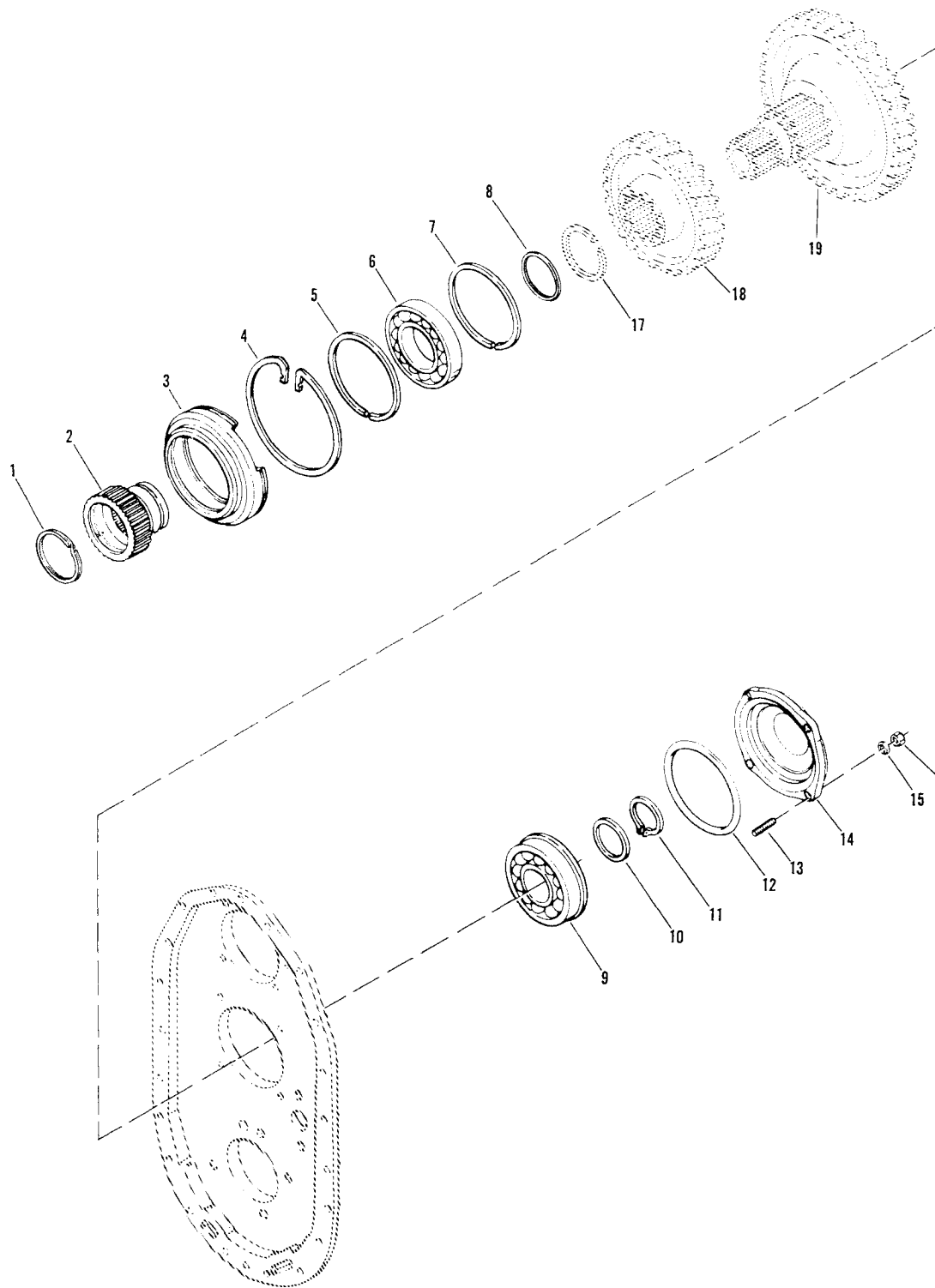
PARKING BRAKE
WITH SPEEDO GEAR



STEER PUMP DRIVE



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-113	BEARING / OUTPUT SHAFT / REAR	1
2	7-126-114	OIL SEAL	1
3		NOT USED ON THIS MODEL	
4	7-126-115	STUD	4
5		SEE ITEM 20	
6	7-126-116	LOCKWASHER	4
7	7-126-117	NUT	4
8	7-126-118	O-RING	1
9	7-126-119	WASHER / FLANGE	1
10	7-126-120	NUT / FLANGE	1
11	7-126-121	BEARING	1
12	7-126-122	SEAL	1
13	7-126-118	O-RING	1
14	7-126-119	WASHER / FLANGE	1
15	7-126-120	NUT / FLANGE	1
16	7-126-123	SPACER	1
17	7-126-124	GEAR / 41 TEETH	1
18	7-126-125	SPACER	1
19	7-126-126	SHAFT / OUTPUT	1
20	7-126-127	BEARING CAP	1
21	7-126-128	O-RING	1
22	7-126-129	O-RING	1
23	7-126-130	SPACER	1
24		NOT USED ON THIS MODEL	
25		NOT USED ON THIS MODEL	
26		NOT USED ON THIS MODEL	
27		NOT USED ON THIS MODEL	
28		NOT USED ON THIS MODEL	
29		NOT USED ON THIS MODEL	
30		NOT USED ON THIS MODEL	
31		NOT USED ON THIS MODEL	
32		NOT USED ON THIS MODEL	
33		NOT USED ON THIS MODEL	
34		NOT USED ON THIS MODEL	
35	7-126-255	REAR OUTPUT FLANGE	1
36	7-126-254	FRONT OUTPUT FLANGE	1



ITEM	NUMBER	DESCRIPTION	RECD
1	7-126-45	RETAINING RING	1
2	7-126-131	3th CLUTCH HUB & RETAINER	1
3	7-126-132	BEARING CARRIER	1
4	7-126-133	RING	1
5	7-126-134	RING	1
6	7-126-135	BEARING	1
7	7-126-134	RING	1
8	7-126-136	RING	1
9	7-126-137	BEARING	1
10	7-126-138	WASHER	1
11	7-126-139	RING	1
12	7-126-140	O-RING	1
13	7-126-141	STUD	4
14	7-126-142	BEARING CAP	1
15	7-126-10	LOCKWASHER	4
16	7-126-111	NUT	4
17		SNAP RING	
18		IDLER GEAR	
19	REF	IDLER SHAFT	

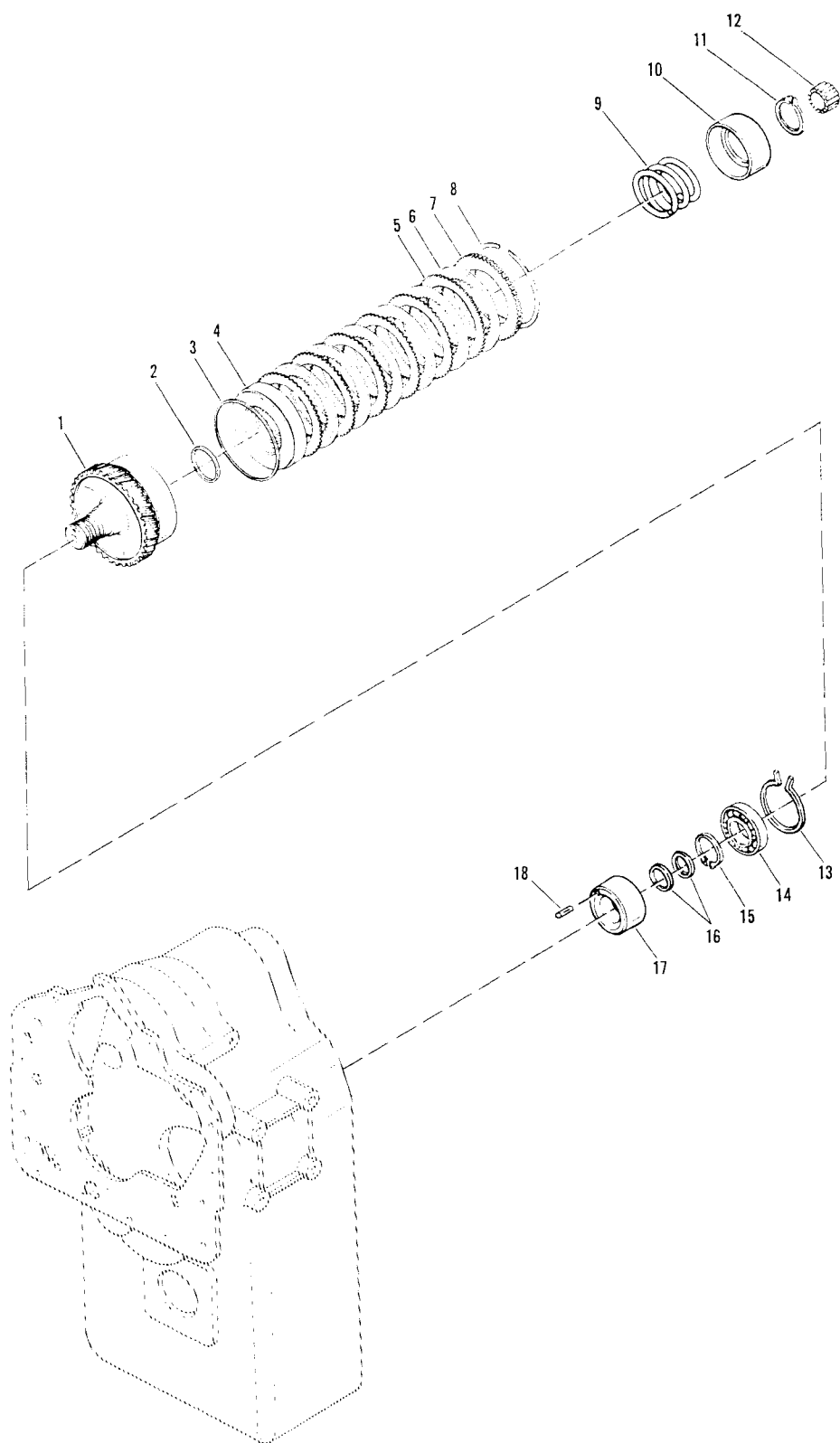
DRAWING
NUMBER

P1-1050

IDLER SHAFT GROUP

SHEET
NUMBER

16



17	SHEET NUMBER	3rd SHAFT CLUTCH GROUP	DRAWING NUMBER	P1-1051
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ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-143	DRUM & PLUG ASSY / 3rd CLUTCH	1
2	7-126-144	SEAL	1
3	7-126-145	SEAL	1
4	7-126-146	CLUTCH PISTON ASSEMBLY	1
5	7-126-147	DISC / OUTER	6
6	7-126-148	DISC / INNER	6
7	7-126-149	DISC / BACKING PLATE	1
8	7-126-150	SNAP RING	1
9	7-126-151	SPRING	1
10	7-126-152	RETAINER / SPRING	1
11	7-126-153	SNAP RING	1
12	7-126-154	BEARING	1
13	7-126-155	RING	1
14	7-126-156	BEARING	1
15	7-126-157	RETAINER RING	1
16	7-126-158	PISTON RING	2
17	7-126-159	PISTON RING OUTER RACE	1
18	7-126-160	ROLL PIN	1

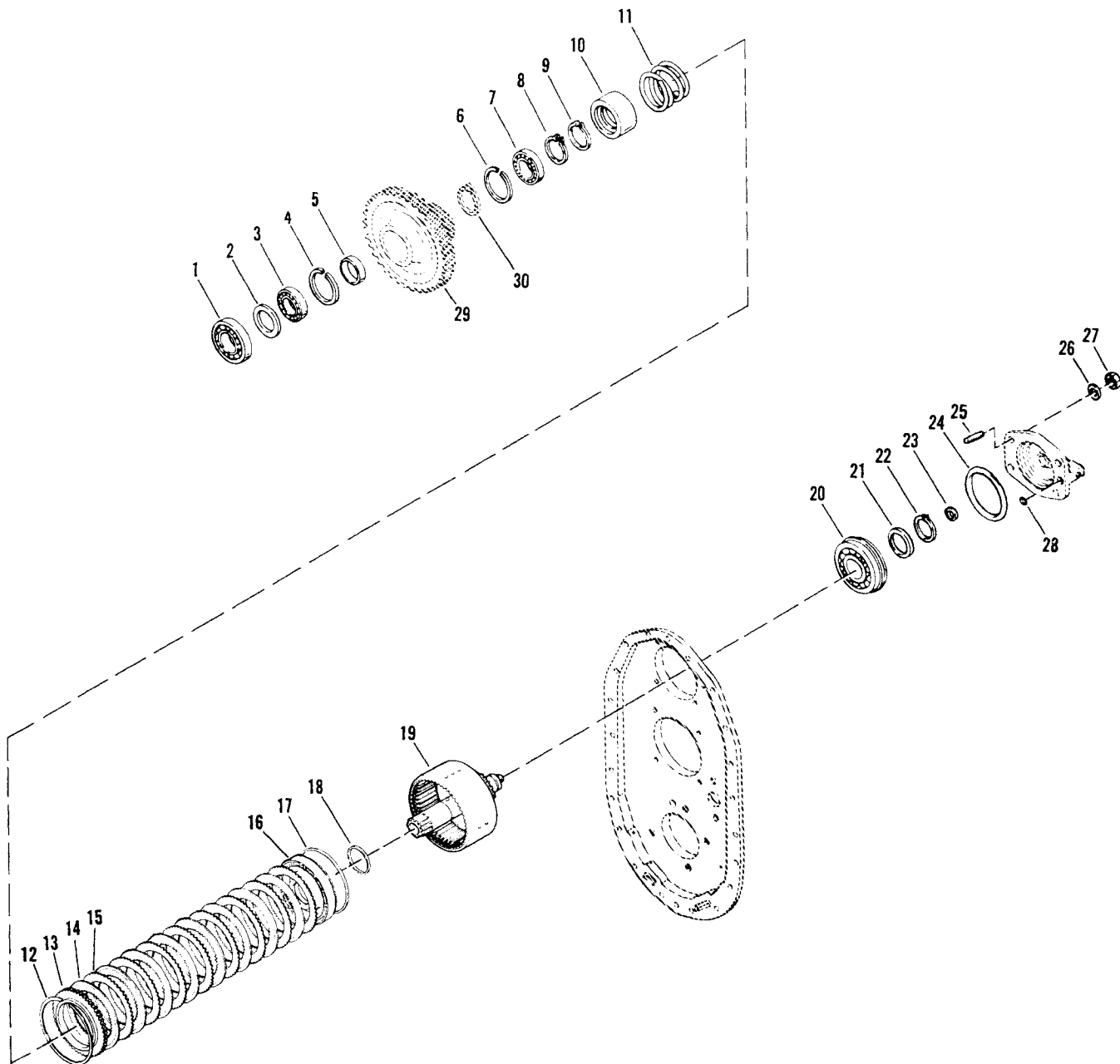
DRAWING
NUMBER

P1-1051

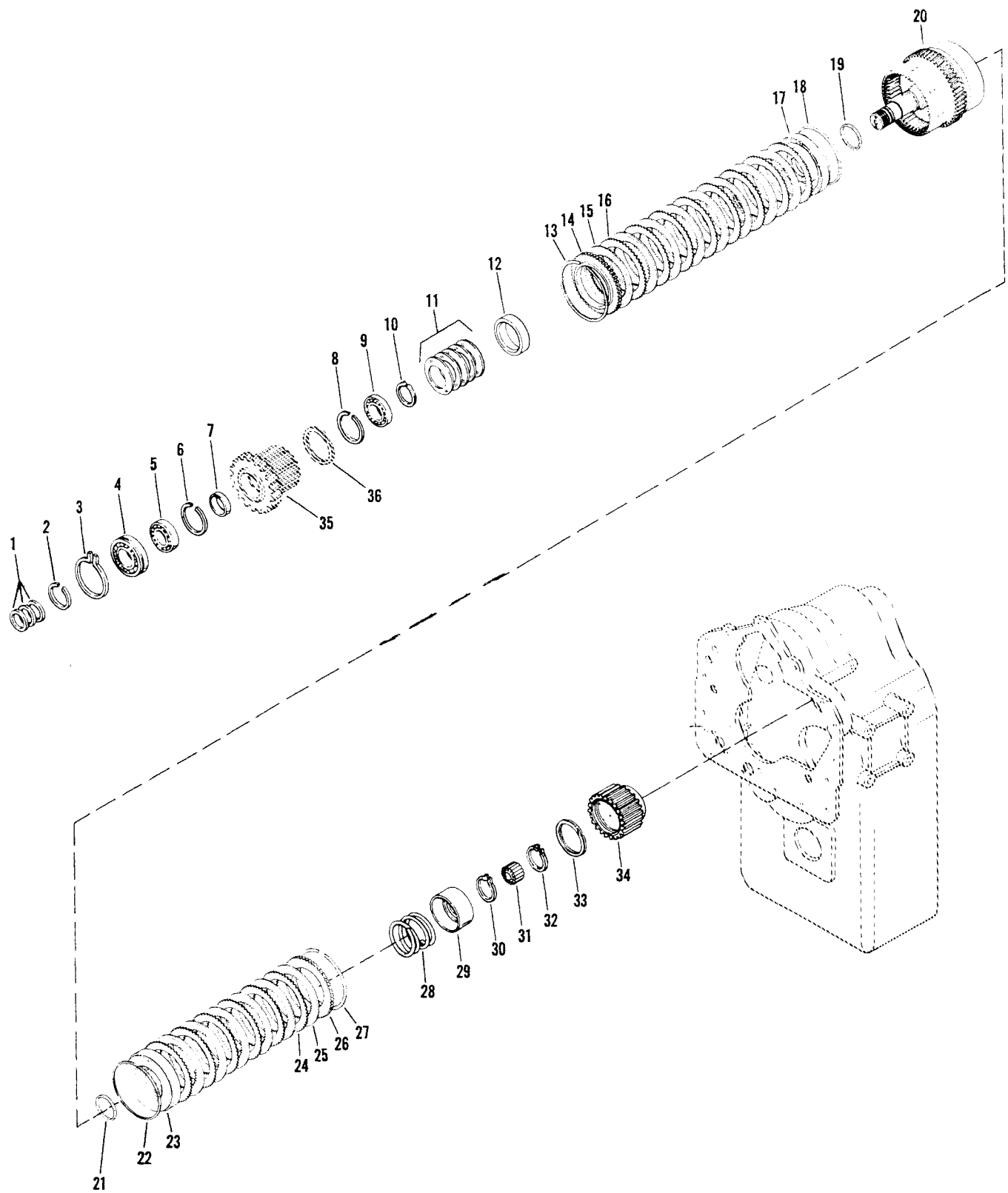
3rd SHAFT CLUTCH GROUP

SHEET
NUMBER

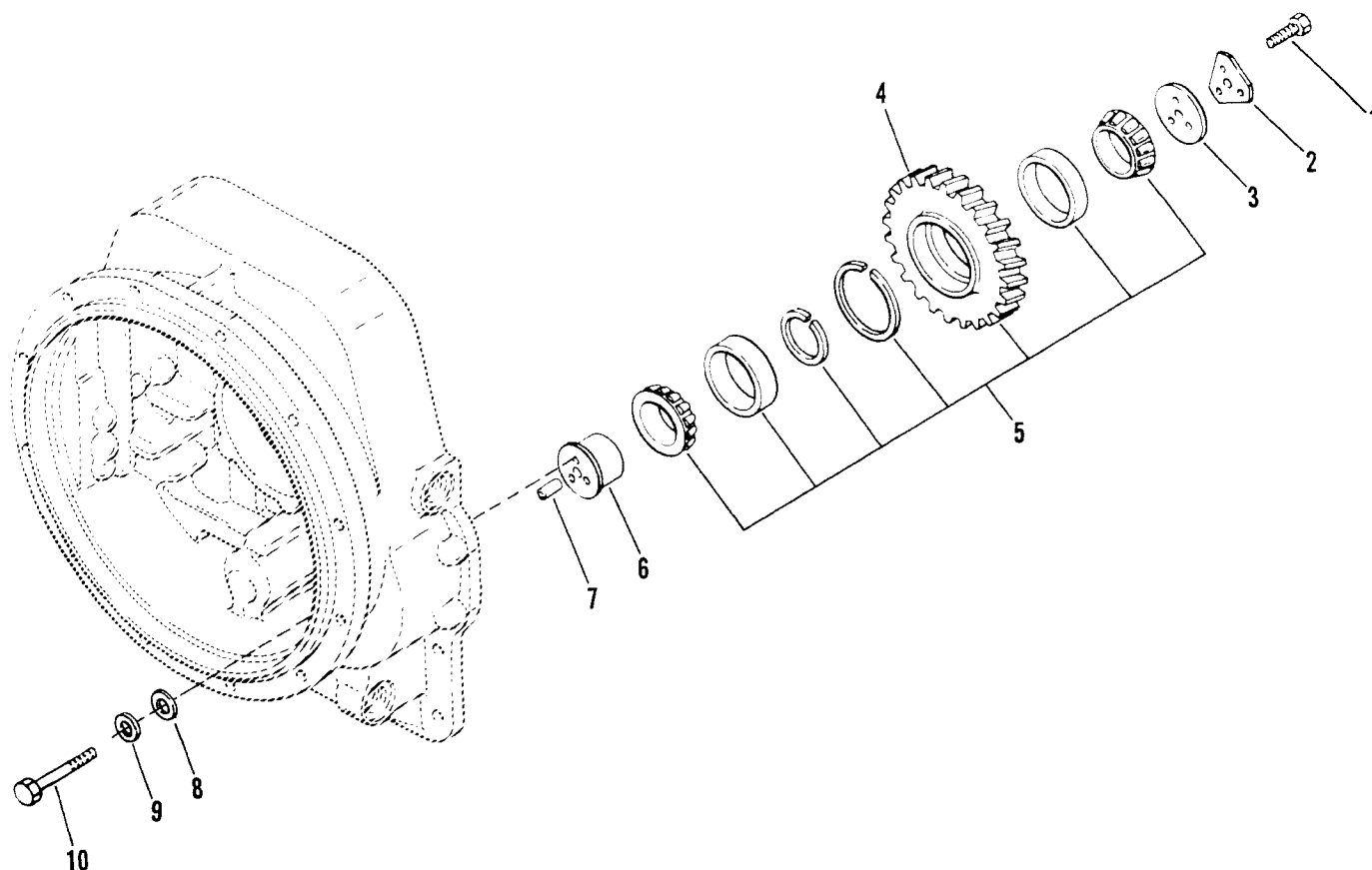
18



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-161	BEARING	1
2	7-126-162	SPACER / FRONT BEARING	1
3	7-126-156	BEARING	1
4	7-126-163	RING	1
5	7-126-164	SPACER	1
6	7-126-163	RING	1
7	7-126-156	BEARING	1
8	7-126-165	RING	1
9	7-126-153	SNAP RING	1
10	7-126-152	RETAINER / SPRING	1
11	7-126-151	SPRING	1
12	7-126-150	SNAP RING	1
13	7-126-149	DISC / BACKING PLATE	1
14	7-126-166	DISC / CLUTCH INNER	8
15	7-126-147	DISC / OUTER	8
16	7-126-167	PISTON / CLUTCH	1
17	7-126-145	SEAL	1
18	7-126-144	SEAL	1
19	7-126-168	BLEED VALVE ASSEMBLY	1
20	7-126-169	BEARING	1
21	7-126-48	WASHER	1
22	7-126-165	RING	1
23	7-126-170	RING	1
24	7-126-171	O-RING	1
25	7-126-141	STUD	4
26	7-126-10	LOCKWASHER	4
27	7-126-111	NUT	4
28	7-126-173	O-RING	1
29		LOWER SHAFT GEAR	
30	REF	RETAINING RING	



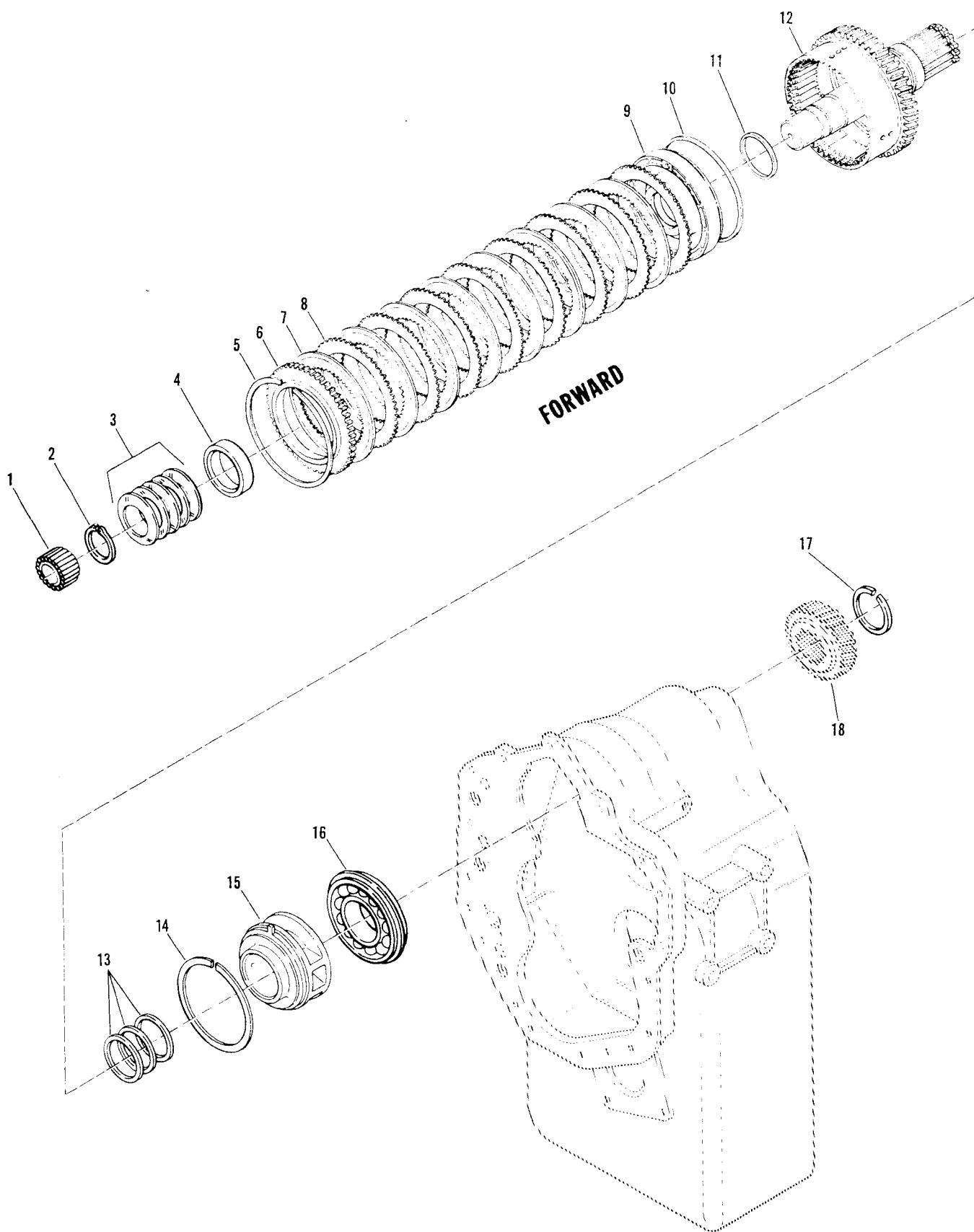
ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-158	PISTON RING	3
2	7-126-174	RING	1
3	7-126-175	SNAP RING	1
4	7-126-176	BEARING	1
5	7-126-177	BEARING	1
6	7-126-178	RETAINER RING	1
7	7-126-179	SPACER	1
8	7-126-178	RETAINER RING	1
9	7-126-180	BEARING	1
10	7-126-181	SNAP RING	1
11	7-126-182	SPRING	5
12	7-126-183	SPACER	1
13	7-126-150	SNAP RING	1
14	7-126-149	DISC / BACKING PLATE	1
15	7-126-148	DISC / INNER	8
16	7-126-147	DISC / OUTER	8
17	7-126-184	CLUTCH PISTON	1
18	7-126-145	SEAL	1
19	7-126-144	SEAL	1
20	7-126-185	DRUM & PLUG ASSY / REV-2th	1
21	7-126-144	SEAL	1
22	7-126-145	SEAL	1
23	7-126-146	CLUTCH PISTON ASSEMBLY	1
24	7-126-147	DISC / OUTER	6
25	7-126-148	DISC / INNER	6
26	7-126-149	DISC / BACKING PLATE	1
27	7-126-150	SNAP RING	1
28	7-126-151	SPRING	1
29	7-126-152	RETAINER / SPRING	1
30	7-126-153	SNAP RING	1
31	7-126-154	BEARING	1
32	7-126-165	RING	1
33	7-126-45	RETAINING RING	1
34	7-126-186	HUB & RET. RING ASSY / 2th	1
35		REVERSE GEAR & RETAINING RING	
36	REF	RETAINING RING with ITEM 35	



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-187	CAPSCREW	3
2	7-126-188	LOCKPLATE	1
3	7-126-189	RETAINER PLATE	1
4	7-126-190	GEAR	1
5	7-126-191	BEARING ASSEMBLY	1
6	7-126-192	SHAFT	1
7	7-126-193	PIN	1
8		NOT USED ON THIS MODEL	
9	7-126-10	LOCKWASHER	3
10	7-126-194	CAPSCREW	3

NOTES

[illegible]



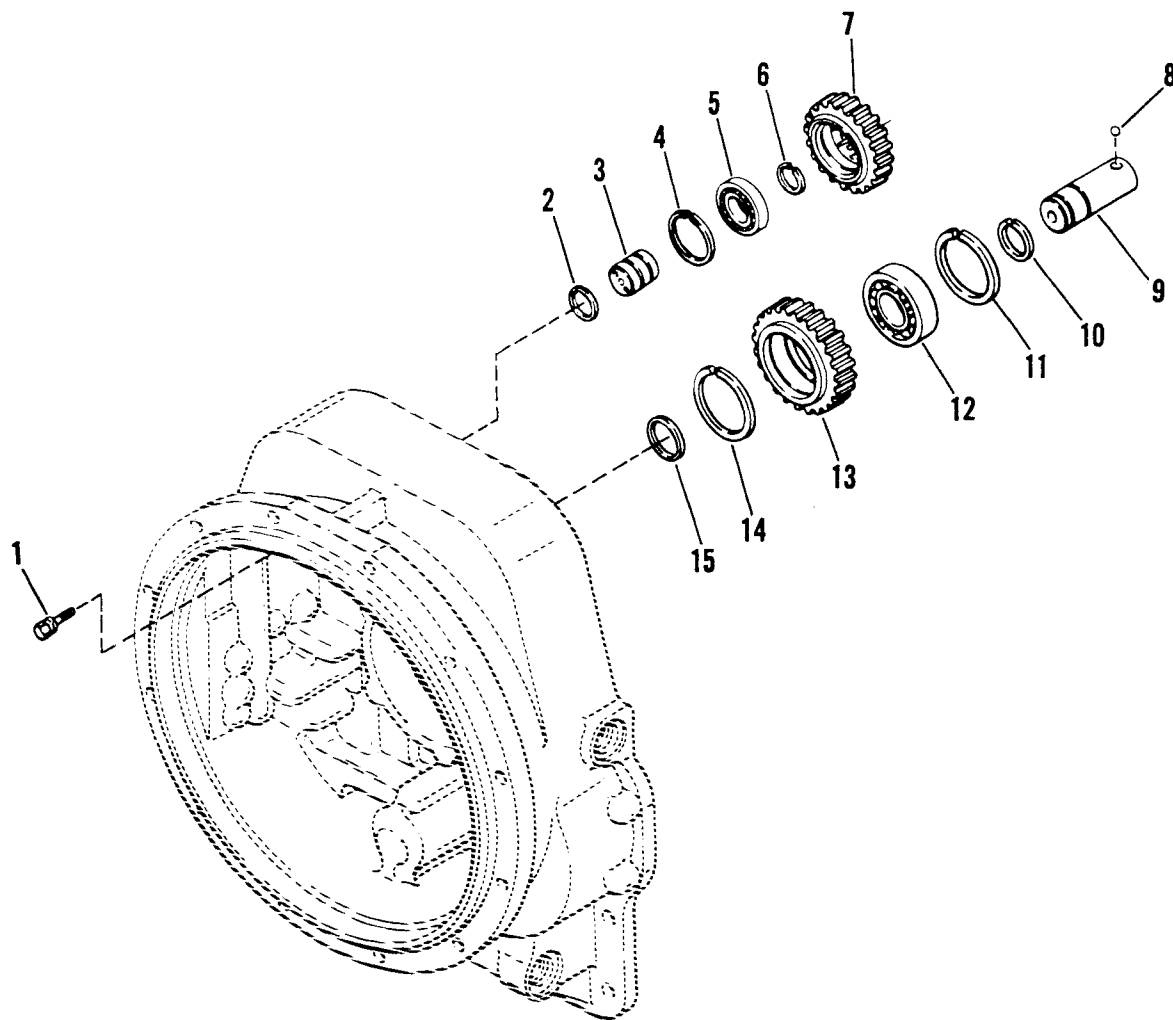
ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-195	BEARING	1
2	7-126-181	SNAP RING	1
3	7-126-182	SPRING	5
4	7-126-183	SPACER	1
5	7-126-150	SNAP RING	1
6	7-126-149	DISC / BACKING PLATE	1
7	7-126-148	DISC / INNER	8
8	7-126-147	DISC / OUTER	8
9	7-126-184	CLUTCH PISTON	1
10	7-126-145	SEAL	1
11	7-126-144	SEAL	1
12	7-126-196	DRUM & PLUG ASSY / FOR. SHAFT	1
13	7-126-197	PISTON RING	3
14	7-126-198	RETAINING RING	1
15	7-126-199	SLEEVE	1
16	7-126-200	BEARING	1
17	7-126-201	RETAINING RING	1
18	REF	FORWARD SHAFT GEAR	

DRAWING
NUMBER

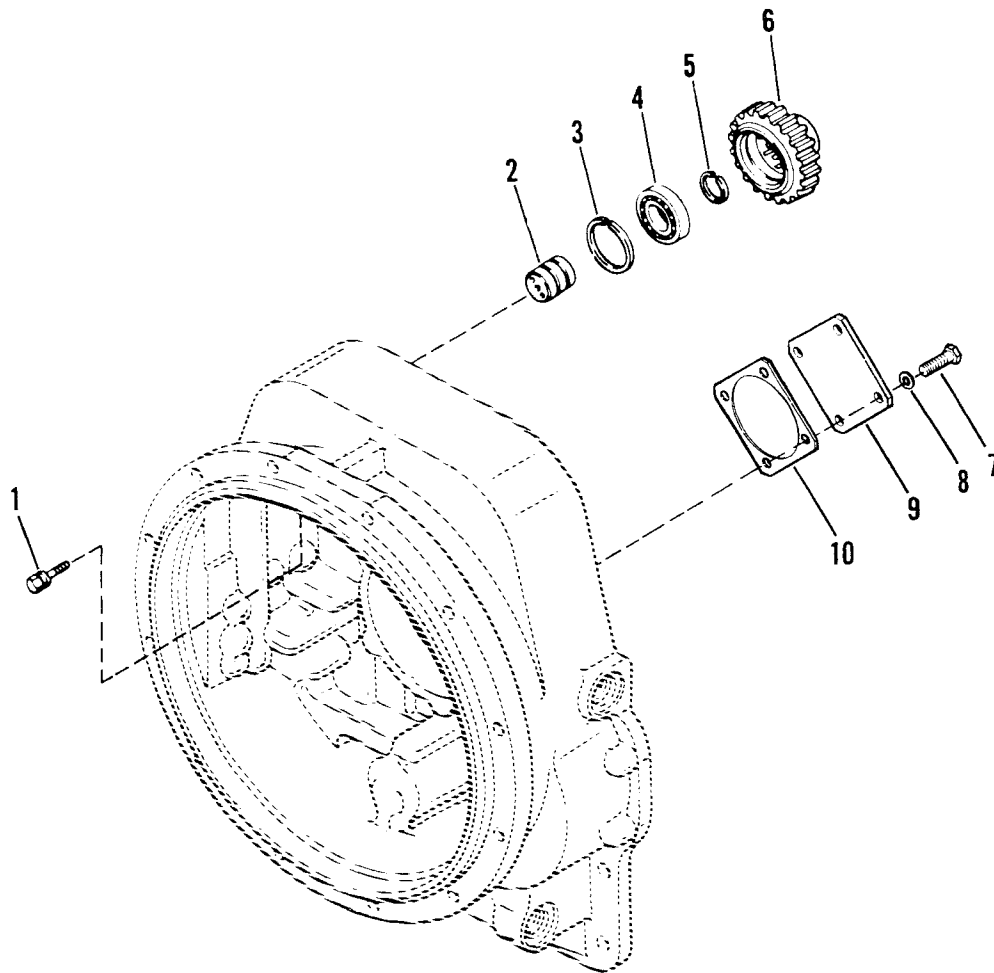
F1-1055

FORWARD SHAFT GROUP

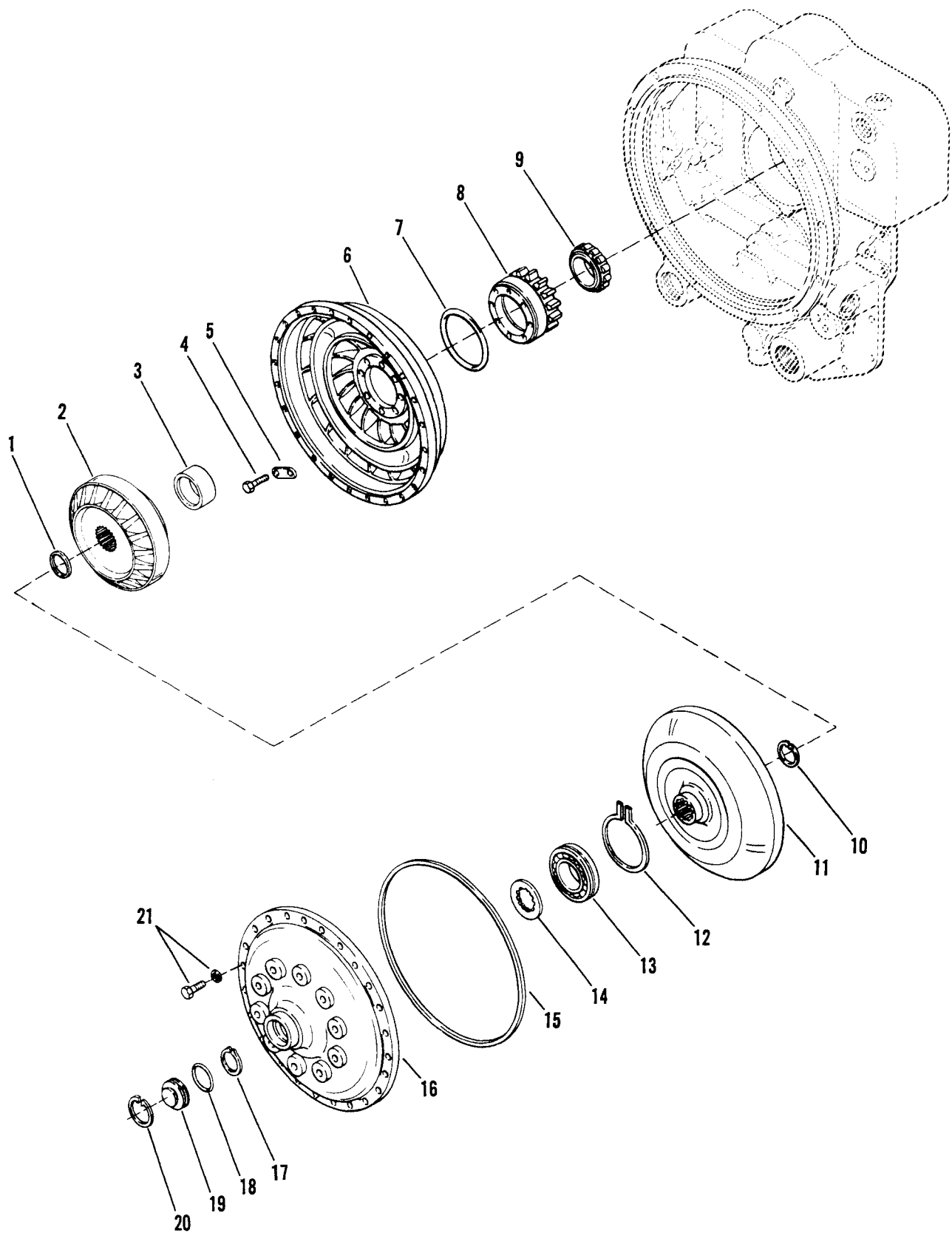
SHEET
NUMBER 26



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-202	BEARING SUPPORT SCREW & WASHER	2
2	7-126-203	RING	1
3	7-126-204	PUMP DRIVE BEARING SUPPORT	1
4	7-126-205	RETAINING RING	1
5	7-126-206	BEARING	1
6	7-126-203	RING	1
7	7-126-207	PUMP DRIVE GEAR	1
8	7-126-208	BALL	1
9	7-126-209	STUB SHAFT	1
10	7-126-203	RING	1
11	7-126-210	RETAINING RING	1
12	7-126-211	BEARING	1
13	7-126-212	IDLER GEAR	1
14	7-126-210	RETAINING RING	1
15	7-126-203	RING	1



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-202	BEARING SUPPORT SCREW & WASHER	2
2	7-126-204	PUMP DRIVE BEARING SUPPORT	1
3	7-126-210	RETAINING RING	1
4	7-126-211	BEARING	1
5	7-126-203	RING	1
6	7-126-213	GEAR	1
7	7-126-214	CAPSCREW	2
8	7-126-215	LOCKWASHER	2
9	7-126-216	COVER	1
10	REF	NOT USED ON THIS MODEL	



ITEM	NUMBER	DESCRIPTION	REQD
1	7-126-217	RETAINING RING	1
2	7-126-218	REACTION MEMBER	1
3	7-126-219	SPACER	1
4	7-126-220	SCREW	8
5	7-126-221	LOCK TAB	4
6	7-126-222	IMPELLER	1
7	7-126-223	O-RING	1
8	7-126-224	IMPELLER HUB GEAR	1
9	7-126-225	BEARING	1
10	7-126-226	RETAINING RING	1
11	7-126-227	TURBINE	1
12	7-126-228	RING	1
13	7-126-229	BEARING	1
14	7-126-230	WASHER	1
15	7-126-231	O-RING	1
16	7-126-232	IMPELLER COVER	1
17	7-126-226	RETAINING RING	1
18	7-126-233	O-RING	1
19	7-126-234	PLUG	1
20	7-126-235	RETAINING RING	1
21	7-126-236	CAPSCREW & LOCKWASHER	24

DRAWING
NUMBER

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TORQUE CONVERTER ASSY GROUP

SHEET
NUMBER

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